

INSTALLATION

1. INSTALL GROMMET AND BRACKET

2. INSTALL PS GEAR ASSEMBLY

- (a) Install the PS gear assembly with the 4 gear assembly set bolts.

Torque: 65 N·m (660 kgf-cm, 48 ft-lbf)

- (b) Connect the connector.

3. 2JZ-GE Engine:

CONNECT TUBE CLAMP

Connect the tube clamp with the bolt.

Torque: 5.0 N·m (55 kgf-cm, 48 in.-lbf)

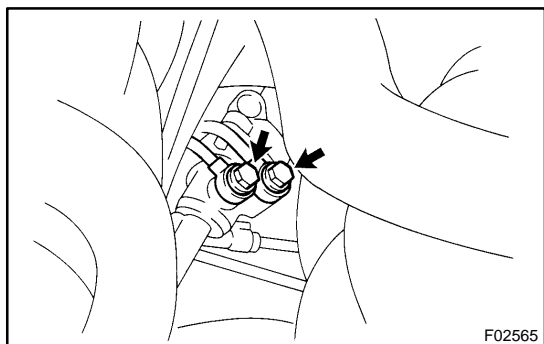
4. 3UZ-FE Engine:

CONNECT 2 TUBE CLAMPS

Connect the 2 tube clamps with the bolt.

Torque: 5.0 N·m (55 kgf-cm, 48 in.-lbf)

5. CONNECT INTERMEDIATE SHAFT ASSEMBLY (See page [SR-17](#))



6. CONNECT PRESSURE FEED AND RETURN TUBES

- (a) Pressure feed tube:

Connect the pressure feed tube and a new gasket with the union bolt.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)

- (b) Return tube:

Connect the return tube and a new gasket with the union bolt.

Torque: 49 N·m (500 kgf-cm, 36 ft-lbf)

7. CONNECT RH AND LH TIE ROD ENDS (See page [SA-9](#))

8. POSITION FRONT WHEELS FACING STRAIGHT AHEAD

HINT:

Do it with the front of the vehicle jacked up.

9. CENTER SPIRAL CABLE (See page [SR-17](#))

10. INSTALL STEERING WHEEL

- (a) Align the matchmarks on the wheel and steering column main shaft.

- (b) Temporarily tighten the wheel set nut.

- (c) Connect the connector.

11. BLEED POWER STEERING SYSTEM (See page [SR-3](#))

12. CHECK STEERING WHEEL CENTER POINT

13. TORQUE STEERING WHEEL SET NUT

Torque: 50 N·m (510 kgf-cm, 37 ft-lbf)

14. INSTALL STEERING WHEEL PAD (See page [SR-17](#))

15. CHECK FRONT WHEEL ALIGNMENT (See page [SA-4](#))